

Bill Brett

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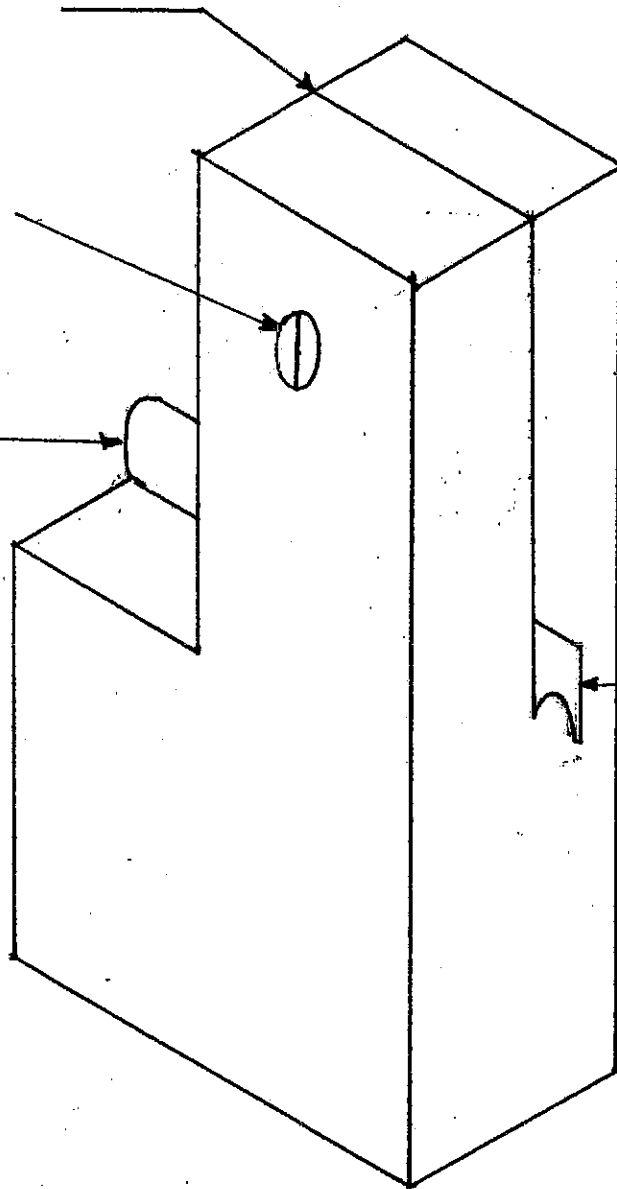
# LEAKE'S ANTIQUÉ & CABINET SHOP

*American Antiques • Handmade Period Reproductions*

BANDSAW SLOT.  
USE THIN KERF.

SCREW OR BOLT.  
TIGHTEN TO HOLD  
BLADE IN PLACE.

OLD SAW BLADE

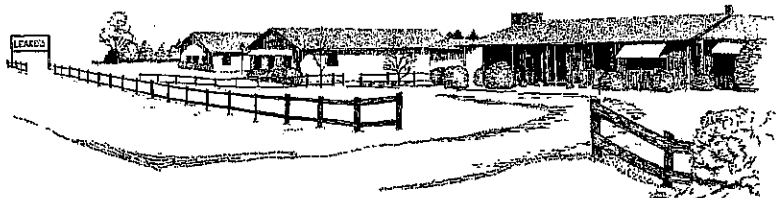


FILE BEAD PROFILE  
INTO BLADE. DO  
NOT MAKE BEAD  
TOO LARGE.  $\frac{1}{8}$ - $\frac{3}{16}$   
IS BEST.

CUT BEAD BY  
DRAWING SCRATCH STOCK  
REPEATEDLY ALONG  
EDGE OF BOARD.

FULL SIZE. MAKE  
YOURS TO SUIT.  
HARDWOOD WORKS  
BEST.

SCRATCH STOCK

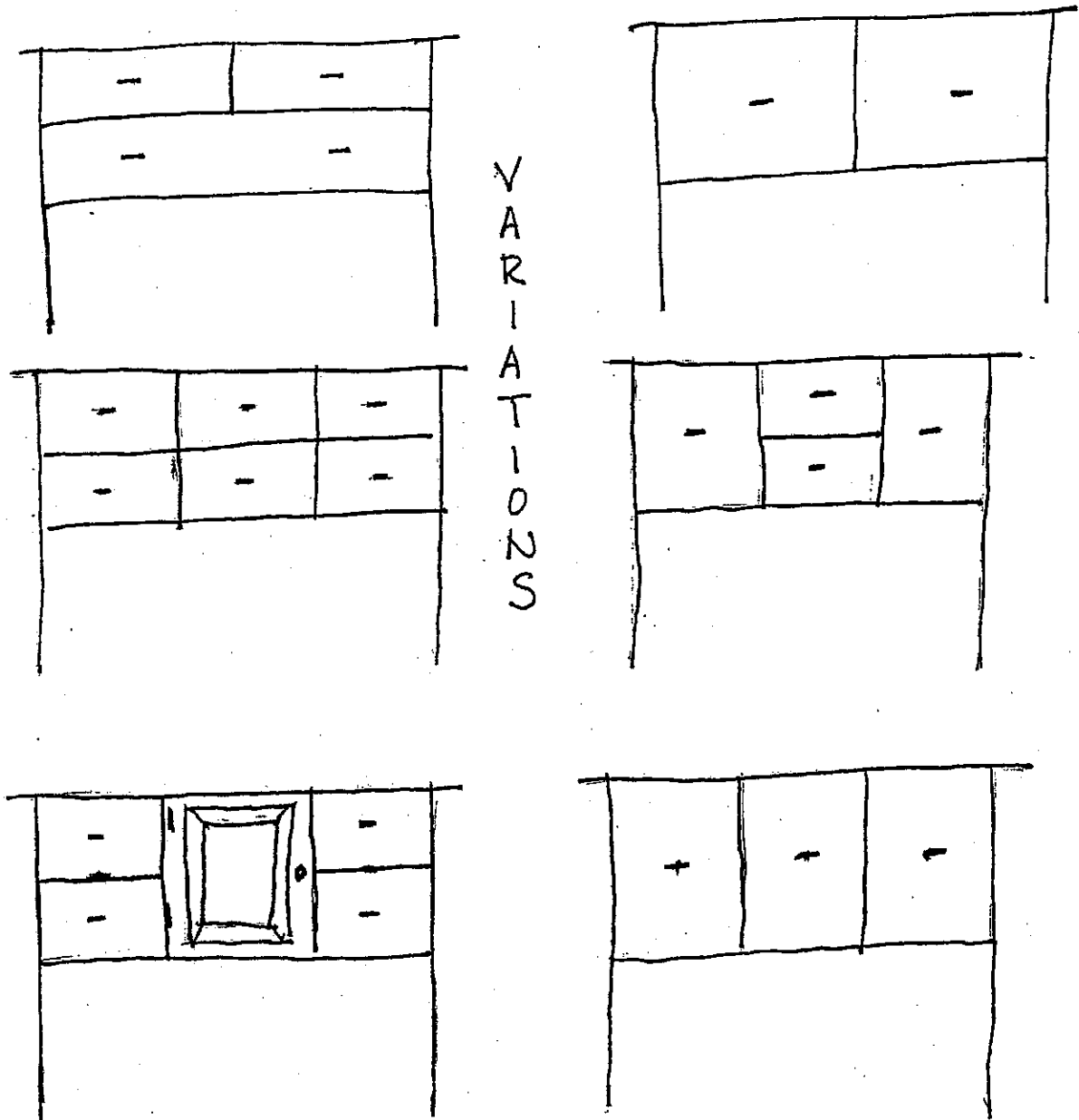


# PIEDMONT SIDEBORD

JHL III / 06

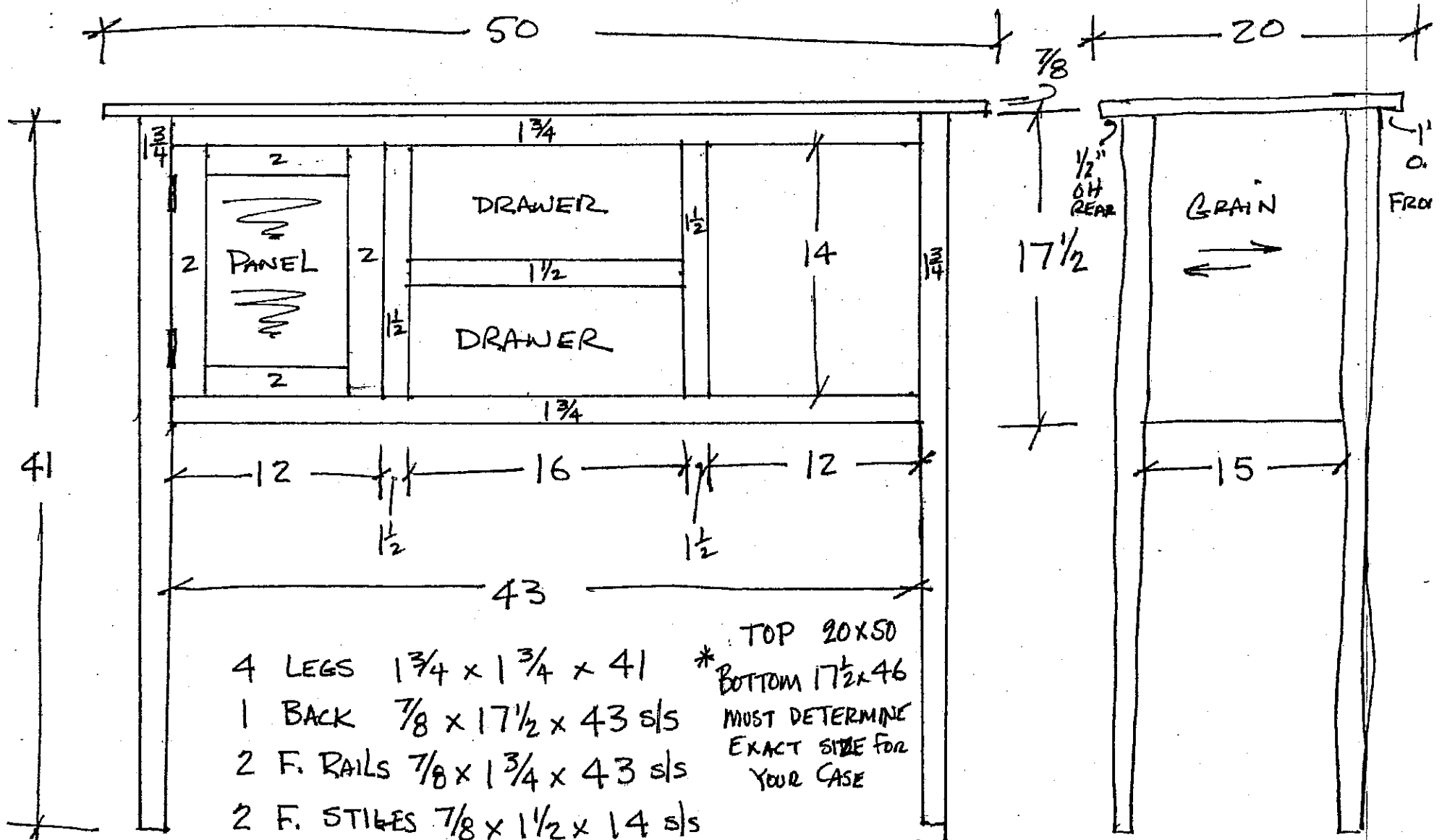
## NOTES:

- EXCEPT FOR THE TOP, THE PRIMARY WOOD IS ALL SHORT CUTS. TRY TO MAKE THE TOP W/ AS FEW PIECES AS POSSIBLE, PREFER ONLY 2. MAKE THE TOP FROM THE SAME BOARDS SO THE COLOR & GRAIN WILL BE CONSISTANT.
- USE UP YOUR "SHORT" PILE, BUT TRY TO MATCH UP THE PARTS. I.E.: SAME BOARD FOR ALL THE FRONT CASE PIECES, SAME BOARD FOR THE DOOR STILES & RAILS, MATCH THE PANELS, SAME BOARD FOR THE DRAWER FRONTS, ETC....



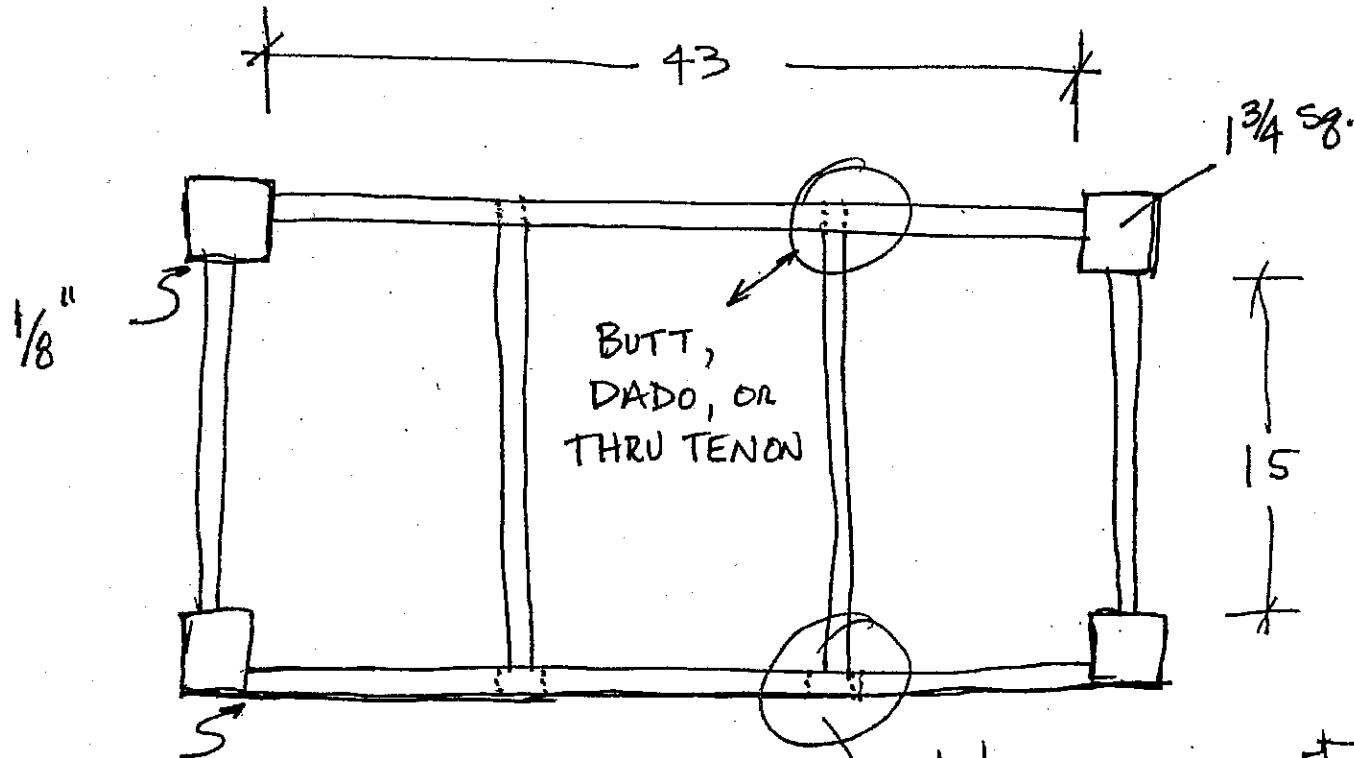
MAKE YOURS TO SUIT. REMEMBER YOUR ABC'S  
Always Be Careful

# PIEDMONT SIDEBOARD (NOT TO SCALE)



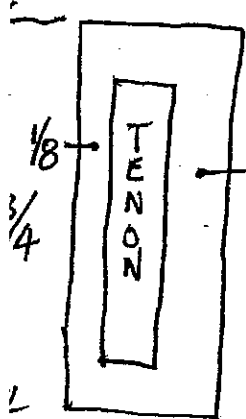
- 4 LEGS  $1\frac{3}{4} \times 1\frac{3}{4} \times 41$  \*
  - 1 BACK  $\frac{7}{8} \times 17\frac{1}{2} \times 43$  s/s
  - 2 F. RAILS  $\frac{7}{8} \times 1\frac{3}{4} \times 43$  s/s
  - 2 F. STILES  $\frac{7}{8} \times 1\frac{1}{2} \times 14$  s/s
  - 1 F. RAIL  $\frac{7}{8} \times 1\frac{1}{2} \times 16$  s/s
  - 2 ENDS  $\frac{7}{8} \times 17\frac{1}{2} \times 15$  s/s
  - 2 D. PANELS  $\frac{7}{8} \times 15\frac{3}{4} \times 1\frac{1}{5}$  s/s \*
- \* TOP 20x50  
 \* BOTTOM  $17\frac{1}{2} \times 46$   
 MUST DETERMINE EXACT SIZE FOR YOUR CASE  
 \* DETERMINE EXACT SHOULDER LENGTH ON YOUR CASE

DETAILS  
(NOT TO SCALE)



LENGTH OF  
PARTITION =  
15 + THE 2  
OFFSETS +  
LENGTH OF FRONT  
& REAR TENONS

$\frac{7}{8}$  FLUSH

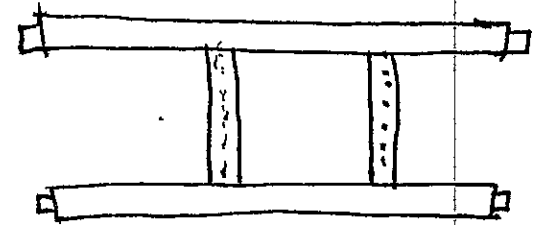
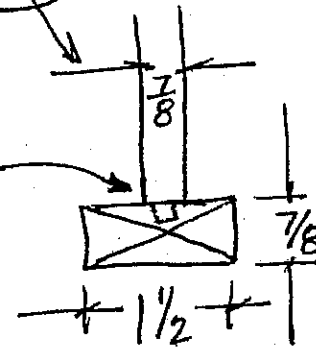


FRONT RAILS

OFF SET TENON  
ON 2 FRONT RAILS  
TO GET MORTISE  
BACK AWAY FROM  
EDGE OF LEG.

TENONS CAN BE  
CENTERED ON SIDES  
& BACK

STUB  
TONGUE &  
GROOVE  
 $\frac{3}{8} \times \frac{3}{8}$



FRONT RAILS & STILES

DOOR (2)

DETAILS

JHL III / 06

(NOT TO SCALE)

